



*The Fabric Professionals*



# Thank you for purchasing the Durabrella™ !

The assembly of the umbrella frame, attachment of the pole to the table, attachment of umbrella frame to the pole, and attachment of fabric to the umbrella frame can be accomplished with minimal effort provided concern for safety and following directions are heeded. The project will proceed more smoothly with three people.

## Tools Needed:



Ratchet with 7/16" socket



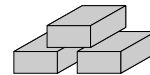
Ratchet with 9/16" socket



side cutting pliers or scissors



7/16" open ended wrench

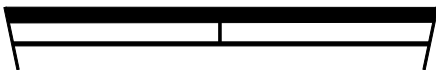


3 sturdy wedges (2x4's or bricks work well)



Hammer

## Parts Supplied:



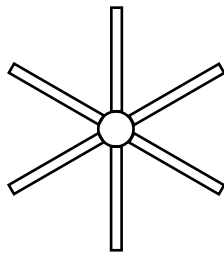
6 - perimeter bars



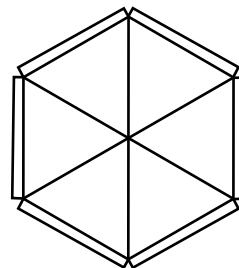
6 - rafter bars



1 - pole 1 1/2" x 6'



1 - center fixture

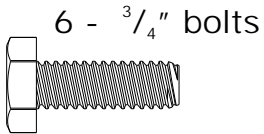
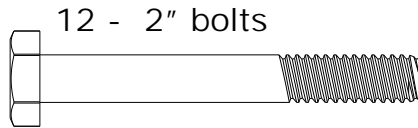
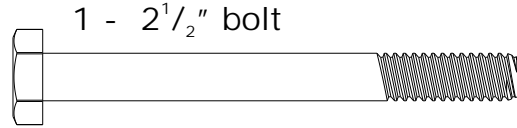


1 - fabric cover





## Hardware Supplied:



50- nylon zip ties



1 - 4" drill rod



## Installation Instructions

### Step 1: Assemble umbrella frame

1. Place the center fixture on the ground with the stickers facing up.
2. Slide rafter pieces into center fixture. Attach reinforcement bars to the center fixture using the 3/4" bolts. Finger-tighten nut to bolt. **DO NOT COMPLETELY TIGHTEN NUTS!!**
3. Place perimeter bars between the rafter bars.
4. Using the 2" bolts, attach the perimeter bars to the rafter bars. Finger-tighten nuts to bolts.
5. Tighten all nuts with a 7/16" socket and a 7/16" open ended wrench.

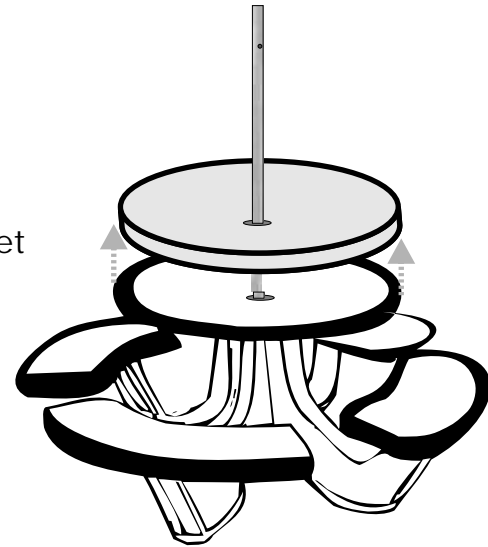




Step 2: Attatching pole to the table ( For tables from Wausau Tile)

Remove center plug from table top:

1. Loosen the bolts underneath the table using the 9/16" socket
2. Rotate top to expose plug from underneath.
3. Tap concrete plug out of table with hammer. Leave PVC ring in table.



Inserting pole into table:

4. Position the steel pole (the end that has the sticker goes up) into the center of the table.
5. The table top must now be raised about 4-6 inches from the table base. This is where 2 helpers are necessary. While the table top is raised, the third person positions 3 sturdy wedges. That person then positions the pole in the hole so the drill holes becomes visible below the table top and above the table base.
6. Insert the steel pin through the hole in the pole (This is between the table top and base) so the center of the pin is in the center of the pole.
7. Now remove the sturdy wedges, gently lower the table top to the table base so the bolt holes in the top are positioned on the bolt holes in the base. Reinstall bolts in table to secure top to base.

Step 3: Attatching umbrella frame to the pole

This step works best with two people.

1. Lift umbrella frame and place center fixture onto umbrella pole.
2. Spin frame until hole in the pole is visible.
3. Insert 2<sup>1</sup>/<sub>2</sub>" SS Bolt through center fixture and pole and tighten nut.



*The Fabric Professionals*



Step 4: Attaching fabric to the umbrella frame:

1. Place fabric cover over frame and center it, with corners of fabric lined up with rafters and lace band pulled down over the outside of the perimeter bars. The vinyl reinforcement patch on the seams of the fabric protects the fabric from excessive wear on the corners of the frame.
2. With Nylon zip ties supplied, lace fabric to umbrella frame Start with the corners first and then proceed to the last.  
Gradually tighten the ties until fabric is centered and drum tight.
3. Cut the excess of zip ties with the side cutting pliers or scissors. Cut close enough to the end so there are no rough edges for the fabric abraid on



Option: Instead of using Nylon Zip Ties, use rope supplied.



When properly installed the Durabrella™ will provide years carefree service. Please call if you have questions on installation or care. We are at your service!



*The Fabric Professionals*



## LIMITED WARRANTY

Baraboo Tent & Awning, Inc. (BT&A) will provide repairs, or, at BT&A's sole option, replacement, to or for a Durabrella (as defined below) during the Warranty Period (as defined below) in accordance with the following terms, conditions, and limitations.

Covered Product - Durabrella. The Durabrella consists of an easily-assembled aluminum frame, upright steel pole, pin, bolt, and fabric that is laced on the frame.

Covered Defects. This warranty covers new fabric and its easily-assembled aluminum frame, upright pole and hardware sold by BT&A to a customer. It covers defects related to material or workmanship, which are not subject to any of the exclusions stated below, noted in a Durabrella during the Warranty Period. Repairs of a Durabrella (or, at BT&A's sole option, replacement of a Durabrella with the Covered Defect) will be made at BT&A's expense provided that customer complies with the terms and conditions of this warranty.

Warranty Period. For the fabric cover and for the Warranty Period beginning on the date that the Durabrella is installed at the premises of the Customer and ends:

In one year from date of purchase BT&A will furnish full fabric replacement cover with rope.

In one to 2 years from date of purchase BT&A will furnish fabric replacement cover with rope for \$125 plus tax.

In over 2 years from date of purchase BT&A will furnish fabric replacement cover with rope for \$225 plus tax.

Repair or replacement of a Durabrella under this warranty shall not start a new warranty period.

Obtaining Repairs. To obtain warranty repairs, Customer must notify the BT&A of a Covered Defect within the Warranty Period and must promptly thereafter return the Durabrella, with transportation charges prepaid, to the BT&A's place of business. BT&A's address and telephone number to be used in notifying BT&A and returning Durabrellas are: Baraboo Tent & Awning, Inc., 1111 Walnut St, PO Box 57, Baraboo, WI 53913-0057. 1-800-332-8303

Exclusions. This warranty expressly does not cover:

Defects caused by accident, abuse, misuse, or misapplication of a Durabrella, normal wear and tear, or any other event occurring after the Durabrella has been installed at the Customer's premises.

A Durabrella that has been modified without the express written permission of BT&A.

Other Terms.

BT&A reserves the right to use re-manufactured, refurbished, or used parts and modules in making warranty repairs. THE WARRANTY SET FORTH ABOVE IS EXCLUSIVE and in lieu of all others, oral or written, express or implied. Without limitation of the foregoing statement, IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE ARE EXPRESSLY EXCLUDED. Final determination of warranty eligibility shall be made by BT&A. No modification, extension, or addition to this warranty shall be valid or binding upon BT&A, except by an express written document signed by an authorized representative of BT&A. The sole remedy under this warranty shall be the repair or replacement of defective hardware equipment under the above terms and conditions. BT&A SHALL NOT BE LIABLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES OR ECONOMIC LOSS (including, but not limited to, lost profits, down time, good will, damage to or replacement of equipment and property) resulting from breach of this warranty or from any defect in BT&A's products.

